MATERIAL SAFETY DATA SHEET: CHEMSEAR@H 15000

Section I - General Information

(000000-000000- - 0805)

Date of Issue:

11/8/2005 12:00:00 AM

Chemical Name & Synonyms:

Chemical Family:

POLYMER SOLUTION

Manufacturer Name:

CHEMSEARCH DIV. OF NCH CORP.

Manufacturer Address:

BOX 152170

IRVING, TX 75015

Prepared By:

M McDowell/Chemist

Product Code Number:

Emergency Phone Number: 800-424 9300

Supercedes: 10/27/2000 12:00:00 AM

Trade Name & Synonyms: CHEMSE ARCH 15000

Formula is a mixture: |v|

Section II - Hazardous Ingredients

THE HAZARDS PRESENTED BELOW ARE THOSE OF THE INDIVIDUAL COMPONENTS

Chemical Name (Ingredients) POTASSIUM TOLYLTRIAZOLE POTASSIUM POLYACRYLATE

POTASSIUM SALT OF POLYMALEIC ANHYDRIDE

POTASSIUM SALT OF PHOSPHONOBUTANE TRICARBOXYLIC ACID

Hazard IRRITANT

PEL /E1 N/E2 N/E

STEL CAS#

64665-53-8

IRRITANT N/E 2 N/E IRRITANT /E1 N/E2 N/E 25608-12-2 128551-35-9

111951-31-6 IRRITANT /E1 N/E2 N/E

Section III - Physical Data

Boiling Point (°F): >212°

Vapor Pressure (mm Hg): 15.31

Vapor Density (Air=1): 0.6

pH @ 100%: 12.4

% Volatile by Volume: 86.2

H₂0 Solubility: COMPLETE

Specific Gravity #1,0=1): 1.133

Color: YELLOW - AMBER

Odor: SWEET

Clarity: TRANSPARENT

Evaporation Rate (E Ac=1): 0.49

cosity: NON-VISCOUS

Section IV - Fire and Explosion Hazard

Flash Point: >200°F

Flammable Limits: HYDROGEN GAS

LEL: 4%

Method Used: SETA-FLASH

UEL: 75%

Aerosoi Level (NFPA 30B): N/A

Extinguishing Media:

[√] Foam [v] Dry Chemical [v] Alcohol Foam [√] Water Spray

[V] CO2 []Other NFPA 704 Hazard Rating:

4-Extreme 3-High

2-Moderate

1-Slight 0-insignificant

Health: 2 Flammability: 1

instability: 0

Special:

Special Fire Fighting Procedures:

FIREFIGHTERS SHOULD WEAR A SELF-CONTAINED BREATHING APPARATUS AND FULL PROTECTIVE GEAR. EXTINGUISHING MEDIA SHOULD BE CHOSEN BASED ON THE NATURE OF THE SURROUNDING FIRE. COOL FIRE-EXPOSED CONTAINERS WITH WATER SPRAY TO PREVENT BURSTING.

Unusual Fire and Explosion Hazards:

PROLONGED CONTACT WITH REACTIVE METALS, SUCH AS ALUMINUM, COPPER, BRASS, BRONZE, CHROMIUM, MAGNESIUM, TIN, ZINC, AND ALLOYS, CAN CAUSE THE FORMATION OF FLAMMABLE HYDROGEN GAS WHICH CAN FORM AN EXPLOSIVE MIXTURE WITH AIR. THE USE OF WATER SPRAY (FOG) WHILE EFFECTIVE, MAY CAUSE FROTHING AND FOAMING. NEVER USE A WATER JET AS THIS WILL JUST SPREAD THE FIRE. USE CARE AS SPILLS MAY BE SLIPPERY.

Section V - Health and Hazard Data

Threshold Limit Value: NOT ESTABLISHED.

Effects of Overexposure:

Acute: (Short Term Exposure)

EYE CONTACT: CAUSES SEVERE IRRITATION SEEN AS STINGING, TEARING, REDNESS, AND A BURNING SENSATION. SKIN CONTACT: CAUSES SEVERE IRRITATION SEEN AS REDNESS, ITCHING, AND A BURNING SENSATION. INHALATION: CAUSES RESPIRATORY IRRITATION SEEN AS COUGHING, SNEEZING, SHORTNESS OF BREATH, AND A BURNING SENSATION AT LOW VAPOR CONCENTRATIONS, NO HARMFUL EFFECTS ARE EXPECTED. AT HIGH VAPOR CONCENTRATIONS, IN HALATION MAY CAUSE IRRITATION AND FLU-LIKE SYMPTOMS INCLUDING HEADACHE, DIZZINESS, AND NAUSEA. INGESTION: CAUSES IRRITATION WITH POSSIBLE NAUSEA, VOMITING, AND DIARRHEA.

Chronic: (Long Term Exposure)

NO HUMAN CHRONIC EFFECTS KNOWN. MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE ARE FRE-EXISTING RESPIRATORY AND SKIN CONDITIONS SUCH AS ASTHMA, EMPHYSEMA, AND DERMATITIS. TARGET ORGANS: CENTRAL NERVOUS SYSTEM. THE PRIMARY ROUTES OF EXPOSURE ARE SKIN AND EYE CONTACT.

-Primary Routes of Er	ntry	
[√] Inhalation	[] Ingestion	[] Absorption

Emergency First Aid Procedures:

Inhalation

REMOVE FROM THE AREA TO FRESH AIR. SEEK MEDICAL ATTENTION IF RESPIRATORY IRRITATION DEVELOPS OR IF BREATHING BECOMES DIFFICULT.

Eye Contact:

IMMEDIATELY RINSE THE EYES WITH WATER. REMOVE ANY CONTACT LENSES AND CONTINUE FLUSHING FOR AT LEAST 15 MINUTES. HOLD THE EYELIDS APART TO ENSURE RINSING OF THE ENTIRE SURFACE OF THE EYES AND LIDS WITH WATER. GET IMMEDIATE MEDICAL ATTENTION.

Skin Contact:

IMMEDIATELY REMOVE CONTAMINATED CLOTHING AND SHOES, FLUSH AFFECTED AREAS WITH LARGE AMOUNTS OF WATER FOR 20 TO 30 MINUTES, GET IMMEDIATE MEDICAL ATTENTION, DISCARD CLOTHING AND SHOES.

Ingestion

GIVE 3 TO 4 GLASSES OF WATER, BUT DO NOT INDUCE VOMITING. IF VOMITING OCCURS, GIVE FLUIDS AGAIN. GET IMMEDIATE MEDICAL ATTENTION. DO NOT GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS OR CONVULSING PERSON.

Notes to Physician:

THERE IS NO SPECIFIC ANTIDOTE. TREAT THE PATIENT SYMPTOMATICALLY.

Section VI - Toxicity Information

	- Product Contai	ne Chamicale I istad s		ial Carcinogen By:	
1	[]IARC	[]NTP	[]OSHA	[]ACGIH	Other

VOC CONTENT: 0% BY WEIGHT, 0% BY VOLUME, 0 G/L

POTASSIUM TOLYLTRIAZOLE (DATA IS ON TOLYLTRIAZOLE)
ORL-RAT LD50: 675 MG/KG 4.
SKN-RBT LD50: >2000 MG/KG 4.
SKN-RBT: NOT A PRIMARY SKIN IRRITANT 4.
EYE-RBT: CAUSES EYE IRRITATION 4.

POTASSIUM POLYACRYLATE (DATA IS ON SODIUM POLYACRYLATE)

EYE-RBT SDT: 2 MG MODERATE 3. ORL-RAT LD50: >40 G/KG 3. IHL-RAT TCLo: 10 MG/M3/6H/4W-I 3.

POTASSIUM SALT OF POLYMALEIC ACID
NO TOXICITY DATA AVAILABLE

POTASSIUM SALT OF PHOSPHONOBUTANE TRICARBOXYLIC ACID (DATA IS ON UNNEUTRALIZED COMPOUND)

ORL-RAT LD50: 2000-6500 MG/KG 3. SKN-RBT LD50: >2000 MG/KG 3. SKN-GPG: NON-SENSITIZING 3. SKN-RBT: NON-IRRITATING 3.

EYE RBT: MODERATELY IRRITATING 3.

IHL-RAT LC50: AEROSOL CONCENTRATIONS OF UP TO 3000 MG/M3 WERE TOLERATED WITH NO ADMERSE EFFECTS. 3.

IN A 3-MONTH FEEDING EXPERIMENT, 6800 MG/KG WERE ADMINISTERED TO RATS WITH NO ADVERSE EFFECTS. 3.

Section VII - Reactivity Data

Hazardous Polymerization Stability [v] Stable [√] Will not occur May occur [| Unstable Conditions to Avoid: **Conditions to Avoid:** NONE KNOWN.

Incompatibility (Materials to Avoid):

STRONG OXIDIZING AGENTS SUCH AS CHLORINE BLEACH AND CONCENTRATED HYDROGEN PEROXIDE; ACIDS AND BASES, NITRITES, SULFITES, STRONG ALKALI METALS, TRIMETHYLOL PROPANE, WHEN COMBINED WITH TRIMETHYL PROPANE, TRIMETHYL PROPANE DERIVED PRODUCTS, OR THEIR THIMETHYL ALKANE HOMOLOGS, THERE IS A POSSIBILTY THAT NEUROTOXIC BICYCLIC PHOSHATES AND PHOSPHITES MAY BE PRODUCED. PROLONGED CONTACT WITH REACTIVE METALS, SUCH AS A LUMINUM, COPPER, BRASS, BRONZE, CHROMIUM, MAGNESIUM, TIN, ZINC, AND ALLOYS, CAN CAUSE THE FORMATION OF FLAMMABLE HYDROGEN GAS. WHICH CAN FORM AN EXPLOSIVE MIXTURE WITH AIR.

Hazardous Decomposition Products:

OXIDES OF CARBON AND NITROGEN, ACRYLATE MONOMERS, HYDROCARBONS, HYDROGEN CYANDE IN REDUCING ATMOSPHERES, ACIDS OF PHOSPHOROUS.

Section VIII - Spill Or Leak Procedures

Steps to be Taken if Material is Released or Spilled:

WEAR APPROPRIATE PROTECTIVE CLOTHING, USE CARE AS SPILLS MAY BE SLIPPERY. SHUT OFF SOURCE OF LEAK, DIKE AND CONTAIN SPILL, ABSORB WITH AN INERT MATERIAL, AND TRANSFER ALL MATERIAL INTO A PROPERLY LABELED CONTAINER FOR DISPOSAL, PREVENT PRODUCT FROM CONTAMINATING SOIL OR FROM ENTERING SEWAGE AND DEVINAGE SYSTEMS AND BODIES OF WATER, FLUSH AREA WITH WATER.

Waste Disposal Method(s):

DISPOSE OF IN ACCORDANCE WITH ALL FEDERAL, STATE, AND LOCAL REGULATIONS.

Neutralizing Agent:

USE DILUTE ACIDS SUCH AS HYDROCHLORIC ACID OR VINEGAR, ADD CAUTIOUSLY WHILE MIXING! WEAR APPROPRIATE PROTECTIVE CLOTHING.

Section IX - Special Protection Information

LOCAL VENTILATION IS RECOMMENDED TO CONTROL EXPOSURE FROM OPERATIONS THAT CAN CENERATE EXCESSIVE LEVELS OF MISTS. LOCAL VENTILATION IS PREFERRED, BECAUSE IT PREVENTS DISPERSION INTO WORK AREAS BY CONTROLLING IT AT ITS SOURCE.

Respiratory Protection:

RESPIRATORS SHOULD BE SELECTED BY AND USED UNDER THE DIRECTION OF A TRAINED HEALTH AND SAFETY PROFESSIONAL FOLLOWING REQUIREMENTS FOUND IN OSHA'S RESPIRATOR STANDARD (29 CFR 1910.134) AND ANSI'S STANDARD FOR RESPIRATORY PROTECTION (288.2-1992). FOR CONCENTRATIONS ABOVE THE TLV AND/OR PEL BLT LESS THAN 10 TIMES THESE LIMITS, A NIOSH APPROVED HALF-FACEPIECE RESPIRATOR EQUIPPED WITH APPROPRIATE CHEMICAL CARTRIDGES MAY BE USED. FOR CONCENTRATIONS GREATER THAN 10 TIMES THE TLV AND/OR PEL, CONSULT THE NIOSH RESPIRATOR DECISION LOGIC FOUND AND RESPIRATOR DECISION LOGIC FOUND IN PUBLICATION NO. 87-116 OR ANSI Z88.2-1992.

Glove Protection:

NEOPRENE OR NITRILE RUBBER GLOVES SHOULD BE WORN. ENSURE COMPLIANCE WITH OSHAS PERSONAL PROTECTIVE EQUIPMENT (PPE) STANDARD FOR HAND PROTECTION, 29 CFR 1910.138.

CHEMICAL GOGGLES SHOULD BE WORN WHEN HANDLING, ENSURE COMPLIANCE WITH OSHA'S PERSONAL PROTECTIVE EQUIPMENT (PPE) STANDARD FOR EYE AND FACE PROTECTION, 29 CFR 1910.133.

Other Protection:

WEAR PROTECTIVE CLOTHING WHEN HANDLING. A SAFETY SHOWER AND AN EYEWASH STATION SHOULD BE AVAILABLE.

Section X - Storage and Handling Information

⊢Storage Temperate	ure	_Storage Condition	18		
Max: 115°F	Min: 45°F	[√] Indoors	[] Outdoors	[] Heated	[] Refrigerated
ALWAYS STORE MA FREEZING, IF PROD Other Precautions:	UCT FREEZES ALLOW	L CONTAINER, KEEP (IT TO SLOWLY WARM	TO ROOM TEMPERAT	URE AND STIR	NOT IN USE. KEEP FROM HOROUGHLY BEFORE USING. OW THE LABEL DIRECTIONS.
····		antina VI. Da			
Chemical Name	3	CAS Number	gulatory Infor	mation Upper	Limit
of 1986 and 40 CFR p	art 372.	il information if you are		All was a	mendments and Reauthorization Act ot intended for users in the state of
			Camomia.		
		Section >	(II - Reference	s	
2. OSHA PEL. 3. REG COMPONENTS OF TO ON THE TSCA INVEN CORR:CORROSIVE (PMCC:PENSKY-MAR NFPA:NATIONAL FIR TOXICOLOGY PROG GOVERNMENTAL INI EXPOSURE LIMIT, MI	ISTRY OF TOXIC EFFE HIS PRODUCT ARE IN O ITORY OR OTHERWISE, CARC:CARCINOGENIC, TIN CLOSED CUP, TCC E PROTECTION ASSOC RAM, OSHA:CCCUPATI DUSTRIAL HYGIENISTS	CTS OF CHEMICAL SICOMPLIANCE WITH THE EXEMPTED FROM LISTOX: OXIO, NIA:NOT: CTAGLIABUE CLOSED NAL SAFETY & HEALD, TLV:THRESHOLD LINTERN LITE, SEV:SEVERE, MU	JBSTANCES, CCINFON HE TOXIC SUBSTANCI STING IRR:IRRITANT APPLICABLE, IVE:NO' I CUP, LEL:LOWER EX IATIONAL AGENCY FO TH ADMINISTRATION, MIT VALUE, PEL:PERM IT:MUTAGENIC, ASPHN	Web, 2005. 4. VEES CONTROL A. FLAM/FLAMM. FESTABLISHED PLOSION LIMIT R THE RESEAF ACGIH:AMERIC ISSIBLE EXPOS /X:ASPHYXIAN	L EXPOSURE INDICES, ACGIH, 2005. NDOR'S MSDS. ALL THE IT (TSCA) AND ARE EITHER LISTED AMMABLE, COMB: COMBUSTIBLE, COC: CLEVELAND OPEN CUP, UEL: UPPER EXPLOSION LIMIT, H ON CANCER, NTP: NATIONAL AN CONFERENCE OF URE LIMIT, STEL: SHORT-TERM PNOS: PARTICLES (INSOLUBLE) NOT
THE INFORMATION (CONTAINED HEREIN IS	BASED ON DATA COI	NSIDERED ACCURATE	IN LIGHT OF	RRENT FORMULATION. HOWEVER, LTS TO BE OBTAINED FROM THE

CHEMSEARCH DIV. OF NCH CORP. assumes no responsibility for personal injury or property damage caused by the use, storage, or disposal of the product in a manner not recommended on the product label. Users assume all risks associated with such unrecommended use, storage, or disposal of the product.

USE THEREOF.

©2006 NCH Corporation All rights reserved.